



Precious Metals West / Fine Gold

608 South Hill St. #407, L.A. California 90014
 Phone (213) 689-4872 Fax (213) 689-1654 TOLL FREE (800)999-PLAT
 WWW.PMWest.us or email Daniel@preciousmetalswest.com

Cadmium Free Gold Solders

Plumb	Flow Temp F.	Factor	Repair	Flow Temp F.	Factor
6KYXE	1320	0.0281	6YE	1345	0.0223
6KYE	1350	0.0281	6WE	1390	0.0233
8KYE	1360	0.0344	8YE	1350	0.0259
8KWE	1420	0.0354	10YE	1340	0.0281
8KWM	1500	0.0354	10YM	1395	0.0281
10KYXE	1275	0.0375	10YH	1475	0.0281
10KYE	1375	0.0375	10WE	1365	0.0322
10KYM	1400	0.0375	10WM	1425	0.0322
10KYH	1475	0.0375	10WH	1550	0.0322
10KWE	1390	0.038	12YE	1390	0.0343
10KWM	1435	0.038	14YXE	1295	0.0407
10KWH	1570	0.038	14YE	1325	0.0407
10KGREEN	1480	0.038	14YM	1380	0.0407
10KROSE	1550	0.038	14YH	1470	0.0407
14KYXE	1295	0.0486	14WXE	1320	0.0407
14KYE	1340	0.0486	14WE	1380	0.0407
14KYM	1390	0.0486	14WM	1440	0.0407
14KYH	1480	0.0486	14WH	1570	0.0407
14KYXH	1540	0.0486	18YXE	1320	0.0539
14KWXE	1320	0.0486	18YE	1425	0.0539
14KWE	1390	0.0486	18YM	1495	0.0539
14KWM	1450	0.0486	18YH	1535	0.0539
14KWH	1570	0.0486	18WE	1465	0.0539
14KGREEN	1430	0.0486	18WM	1495	0.0539
14KROSE	1560	0.0486	18WH	1590	0.0539
18KYE	1430	0.0654	20WW	1610	0.0653
18KYM	1475	0.0654			
18KYH	1550	0.0654			
18KWE	1460	0.0654			
18KWH	1550	0.0654			
18KGREEN	1550	0.0654			
18KROSE	1600	0.0654			
19KWW	1685	0.0659			

All of our solders are cadmium free. We still recommend that jewelers use a small respiratory mask with any solder product...ours or theirs.

We use a variety of elements to assure proper flow temperatures and seamless or near seamless quality, in any Karat of gold solder we make. In recent months we have developed the highest quality gold solders ever. Some manufacturers need very low karat gold solders, which will undergo oven assembly and cyanide stripping.

Our newest low (6-8kt) gold solders all work well in assembly ovens and when stripped with cyanide/peroxide. PMWest is clear about our types of solders. The "Plumb" Gold solders clearly list the actual precious metal content. The "Repair" solders show the "suggested use" karat, and are generally 2-4kt lower in actual content.

How to price our solders
 Multiply the "Comex Spot Gold " by the factor next to each solder. This will be your cost for each dwt of solder. There is no minimum order. Discounts are available for large or COD orders. Large users or reseller- distributors interested in our solders should call for a quote based on your volume needs. In large volume these prices can be as low as \$1.00 or \$2.00 per dwt above the actual gold content. All our solders are shipped same day. Wire solder can be made to order in silver, gold, or platinum.

